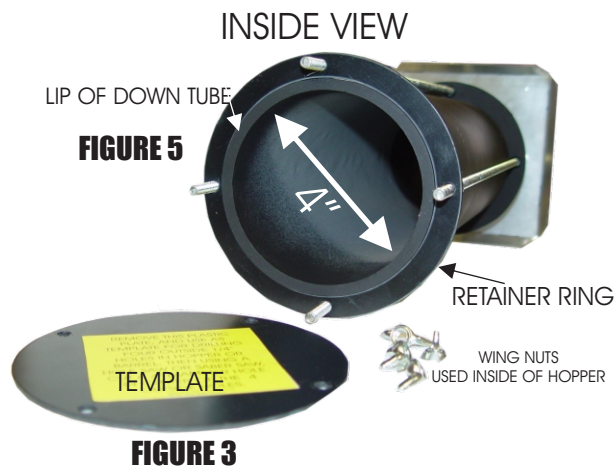
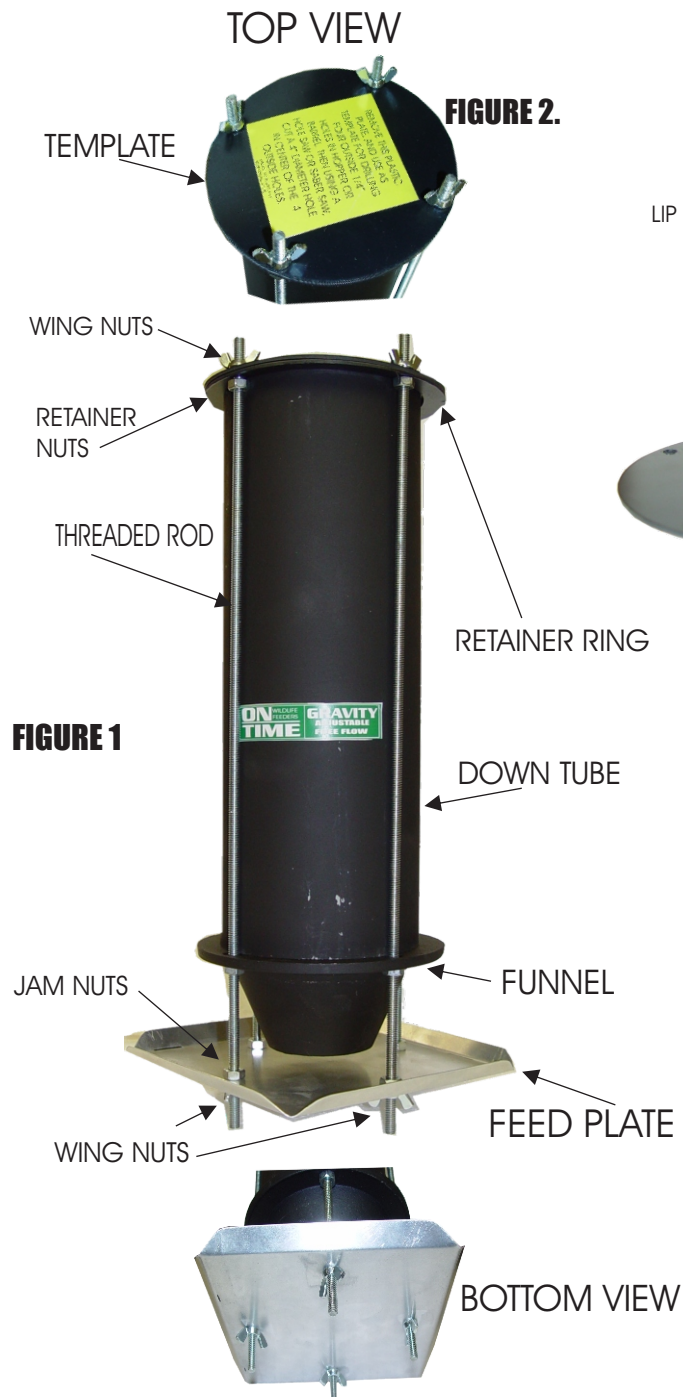


INSTRUCTIONS FOR THE GRAVITY FEEDER



- STEP 1. REMOVE PLASTIC TEMPLATE FROM THE GRAVITY FEEDER AS SHOWN IN FIGURE 2
- STEP 2. USING THE TEMPLATE AS A GUIDE, DRILL 4 . 1/4" HOLES IN BOTTOM OF HOPPER. SEE FIGURE 3
- STEP 3. USING A HOLE SAW, OR A SABER SAW, CUT A 4 INCH HOLE IN THE CENTER OF BOTTOM OF HOPPER **DO NOT EXCEED 4 INCH DIAMETER HOLE**. SEE FIGURE 5. THE INSIDE DIAMETER OF THE DOWN TUBE IS 4 INCHES. THE LIP OF THE DOWN TUBE MUST REST ON THE OUTER EDGE OF THE 4 INCH HOLE.
- STEP 4. INSTALL THE THREADED RODS INTO THE 4 DRILLED HOLES IN THE BOTTOM OF HOPPER. SEE FIGURE 6. USE THE FOUR WING NUTS THAT WERE REMOVED FROM THE TEMPLATE. SECURE THE UNIT TO THE BOTTOM OF HOPPER. (WING NUTS ARE INSTALLED FROM INSIDE THE HOPPER)
- STEP 5. USING WING NUTS ON BOTTOM OF THE FEED PLATE, ADJUST THE SPACE BETWEEN THE PLATE AND THE BOTTOM OPENING OF FUNNEL. ADJUST FOR THE TYPE OF FEED OR FOOD BEING USED. (1"-----1.5" TYPICAL) USE JAM NUT ON THE TOP SIDE OF FEED PLATE TO SECURE THE SETTING. SEE FIGURE 1.

FINISHED INSTALLATION USING THE S-250 HOPPER

